

(19)



Europäisches Patentamt
European Patent Office
Office européen des brevets



(11)

EP 1 312 354 A1

(12)

EUROPEAN PATENT APPLICATION

(43) Date of publication:
21.05.2003 Bulletin 2003/21

(51) Int Cl.7: **A61K 7/16**

(21) Application number: **02090372.0**

(22) Date of filing: **11.11.2002**

(84) Designated Contracting States:
**AT BE BG CH CY CZ DE DK EE ES FI FR GB GR
IE IT LI LU MC NL PT SE SK TR**
Designated Extension States:
AL LT LV MK RO SI

(72) Inventor: **Stier, Roger E.**
Clifton, New Jersey 07011 (US)

(30) Priority: **13.11.2001 US 8844**
08.10.2002 US 266493

(74) Representative:
Ziebig, Marlene, Dr. Dipl.-Chem. et al
Patentanwälte
Gulde Hengelhaupt Ziebig & Schneider
Schützenstrasse 15-17
10117 Berlin (DE)

(71) Applicant: **Noville, Inc.**
South Hackensack, New Jersey 0706-1806 (US)

(54) **Oral care compositions comprising diglycerol**

(57) The invention relates to oral care compositions such as toothpaste, gels, tooth powders, mouthwashes, mouth rinses, gums, mouth sprays and lozenges comprising diglycerol. The diglycerol is used as a humectant in the compositions. The compositions may further comprise water, flavoring agents, active compounds, emulsifier, alcohol, sweeteners, thickening agents, surfactants, suspending agents, astringent and toning drug

extracts, flavor correctants, abrasives or polishes, deodorizing agents, preservatives, flavoring buffers, whitening agents, wound-healing and inflammation inhibiting substances, colorants, dyes, pigments, abrasives, polishes, antimicrobial agents, pH buffers and other additives and fillers.

EP 1 312 354 A1

Description

BACKGROUND OF THE INVENTION

Field of the Invention

[0001] The invention relates to oral care compositions comprising diglycerols which unexpectedly have an enhanced and/or prolonged smooth lasting effect such as long lasting flavor and cooling characteristics in the mouth. The diglycerol provides humectant and emollient properties to the compositions.

The Prior Art

[0002] Oral malodor, plaque, gingivitis, periodontal disease, and discoloration of the teeth, are all undesirable conditions that affect many people. Malodor of the oral cavity is also known as halitosis or bad breath and it is generally believed that the cause of this condition is due to the presence of anaerobic bacteria, especially gram-negative anaerobic bacteria, in the mouth. These bacteria will generate volatile sulfur compounds (VSC), which are known to cause breath malodor.

[0003] Three chemical compounds cause some breath malodor, specifically, hydrogen sulfide (H-S-H), methyl mercaptan (CH₃-S-H) and dimethyl sulfide (CH₃-S-CH₃). These compounds result from the degradation of epithelial cells and bacteria in the oral cavity. The polypeptide chains of the epithelial cell walls are composed of a series of amino acids including cysteine and methionine, which contain sulfur side chains. The death of microorganisms or epithelial cells results in degradation of the polypeptide chains into their amino acid components, especially cysteine and methionine. Cysteine and methionine are precursors to the formation of VSC.

[0004] Oral malodor not only comes from the posterior dorsal surface of the tongue but also from periodontal pockets. A person with gingivitis or periodontal disease may have increased oral malodor from disintegrated epithelial cells. Epithelial cells turn over faster if inflammation is present. Therefore, a larger number of these dead epithelial cells remain in the oral cavity and will degrade into the malodorous compounds. In addition VSC will also alter the epithelial barrier, permitting penetration of the barrier by antigenic substances.

[0005] Oral care compositions, such as toothpaste, gels, mouthwashes, mouth rinses, gums, mouth sprays and lozenges, are directed, completely or in part, towards alleviating the conditions in the mouth which cause malodor, generally by physical means, such as brushing teeth with a dentifrice or by chemical means. The effectiveness of oral care compositions is generally perceived as a function of both 1) the ability of the active components of the oral care composition in attacking the conditions which bring about oral malodor, plaque, gingivitis, periodontal disease, and discoloration of the teeth and 2) prolonged smooth lasting effect and long lasting flavor and cooling characteristics in the mouth perceived by the user. Dentifrice manufacturers are constantly seeking ways to prolong the smooth lasting effect and flavor and cooling characteristics of oral care compositions.

[0006] Humectants and emollients absorb and promote the retention of moisture from the air. Traditional humectants in oral care compositions are glycerol, sorbitol or glycols. One of the more common humectants used in oral care compositions is glycerol. Glycerol will absorb moisture in the mouth, which serves to diminish the overall smooth lasting effect perceived by the user.

[0007] Flavor and cooling effects result primarily from the incorporation of flavoring and cooling agents in the oral care compositions. The objective in increasing the flavoring and cooling effect of an oral care composition is to increase the time that the flavoring and/or cooling agents remain effective after the oral care composition is applied by the consumer. Expensive and cost prohibitive methods of encapsulation are generally the only known means of achieving this objective. A formulation which efficiently enhances the flavoring and cooling effects of oral care compositions without costly means such as encapsulation has long eluded the dentifrice and oral care industry.

[0008] Diglycerol has, to the inventor's knowledge, not been used in oral care compositions as a humectant or emollient, or otherwise. For example, U.S. Patent No. 4,726,943 describes anti-caries compositions comprising phosphoric acid esters of alkoylated polyols, including diglycerol, as an active component with low molecular weight polyethylene glycols, glycerol and sorbitol as humectants in the composition.

[0009] An object of the invention was to develop oral care compositions, such as toothpaste, gels, mouthwashes, mouth rinses, gums, mouth sprays and lozenges, which have an enhanced and/or prolonged smooth lasting effect.

[0010] A further object of the invention was to develop oral care compositions that have long lasting flavor and cooling characteristics in the mouth.

[0011] Yet another object of the invention was to develop oral care compositions having enhanced prolonged smooth lasting effect and long lasting flavor and cooling characteristics in the mouth without the need for special processing or techniques, such as encapsulation.

[0012] These and other objects of the invention are achieved by the incorporation of diglycerol as a humectant and/

or emollient in oral care compositions. The diglycerol may be used with other humectants and emollients in the compositions and can replace some or all of the traditional and conventional humectant components of oral care compositions. The oral care compositions comprising diglycerol have enhanced prolonged smooth lasting effect and/or long lasting flavor and cooling effect due in part to the characteristics of the diglycerol molecule and its interaction with flavoring agents, which may incorporate cooling agents, after application of the composition.

[0013] In the present Specification, all parts and percentages are on a weight/weight basis unless otherwise specified.

SUMMARY OF THE INVENTION

[0014] The invention pertains to oral care compositions comprising diglycerol which unexpectedly have an enhanced and/or prolonged smooth lasting effect such as long lasting flavor and cooling characteristics in the mouth. The diglycerol is a humectant and/or emollient in the composition and can be used with other humectants and emollients. The compositions can further comprise other ingredients, additives and fillers.

BRIEF DESCRIPTION OF THE DRAWING

[0015] Fig. 1 is a graph depicting cooling perception over time for a flavored mouth rinse of the invention comprising diglycerol and a comparative mouth rinse composition that does not comprise diglycerol.

[0016] Fig. 2 is a graph depicting cooling perception over time for a flavored toothpaste of the invention comprising diglycerol and a comparative toothpaste composition that does not comprise diglycerol.

[0017] Fig. 3 is a graph depicting cooling perception over time for a flavored mouthwash of the invention comprising diglycerol and a comparative mouthwash composition that does not comprise diglycerol.

DETAILED DESCRIPTION OF THE INVENTION

[0018] The oral care compositions comprise about 2.0% to about 75.0% humectants, comprising at least diglycerol. The humectant used in the system may comprise from about 5% to 100% diglycerol (based on the total weight of humectant material in the composition) and up to about 95% other humectants (based on the total weight of humectant material in the composition), and the range for the amount of diglycerol present in the oral care compositions is from about 0.1% to about 75.0%. The other humectants include substances selected from the group consisting of edible polyhydric alcohols, polyols such as glycerol, propylene glycol, propylene glycol glycerol, polyethylene glycol, isomalt, xylitol, maltitol, sorbitol, mannitol and the like, and combinations thereof. Diglycerol is a polyol consisting of two molecules of glycerol bonded by an ether linkage and is available from Solvay Interlox, Inc., Houston, Texas U.S.A. Polyhydric alcohols and polyols are generally available from SPI Polyols, Inc., New Castle, Delaware, U.S.A., and glycerol is available from many sources including Rierden Chemicals Trading Company, Libertyville, Illinois, U.S.A. One embodiment of the invention is where the amount of diglycerol in the oral care composition is between about 5.0% and 45.0%. Another embodiment of the invention is where the total amount of humectants in the oral care composition is between about 25% and about 75%.

[0019] The oral care compositions may also comprise from about 5.0% to about 80.0% water, about 0.05% to about 2.00% flavoring agents, and about 0.05% to about 10.0% active compounds. In addition, the oral care compositions may comprise other ingredients selected from the group consisting of emulsifier, alcohol, sweeteners, thickening agents, surfactants, astringent and toning drug extracts, flavor correctants, abrasives or polishes, deodorizing agents, preservatives, flavoring buffers, whitening agents, wound-healing and inflammation inhibiting substances, colorants, dyes, pigments, abrasives, polishes, antimicrobial agents, pH buffers, and the like and combinations thereof, as well as other additives and fillers, the selection and amount of which will depend on the nature of the oral care composition.

[0020] Flavoring agents useful for the invention are any food grade or pharmaceutically acceptable flavoring agent, and the specific flavoring agents will depend on the type of oral care composition. Preferably, the flavoring agent comprises natural flavoring oils, including those selected from the group consisting of oil of peppermint, oil of wintergreen, oil of spearmint, clove bud oil, parsley oil, eucalyptus oil and the like. Combinations of oils can also be used. The flavoring agents may comprise compounds selected from the group consisting of menthol, menthane, anethole, methyl salicylate, eucalyptol, cassia, 1-methyl acetate, sage, eugenol, oxanone, alpha-irison, marjoram, lemon, orange, propenyl guaethol acetyl, cinnamon, vanilla, thymol, linalool, cinnamaldehyde glycerol acetal and the like, and combinations thereof. The flavoring agent may comprise combinations of natural flavoring oils and other flavoring agents such as the compounds identified above. Also, the flavoring agent may comprise cooling agents such as menthol, N-substituted p-menthane-3-carboxamides (such as N-ethyl p-menthane-3-carboxamide), 3,1-methoxy propane 1,2-diol and the like, or combinations thereof.

[0021] The active compounds of the oral care composition will depend on the nature and use of the composition. In general, the active compounds for oral care compositions mask oral malodor, attack the chemicals that bring about

the oral malodor, kill or inhibit growth of the bacteria in the mouth that cause breath malodor or halitosis, attack tartar, remove dirt from the teeth and mouth and/or whiten teeth. For example, in embodiments of the invention where the oral care compositions are in the form of mouthwashes, mouth rinses, gums, mouth sprays, lozenges and the like, the active components may include oral hygiene actives, antibacterial substances, desensitizing agents, antiplaque agents and combinations thereof, such as those selected from the group consisting of chlorine dioxide, fluoride, alcohols, triclosan, domiphen bromide, cetyl pyridinium chloride, calcium lactate, calcium lactate salts and the like, and combinations thereof. In embodiments of the invention where the oral care compositions are in the form of dentifrices, such as toothpaste, gels, and the like, the active components may include oral hygiene actives, antibacterial substances, desensitizing agents, antiplaque agents and combinations thereof, such as those selected from the group consisting of sodium fluoride, stannous fluoride, sodium monofluorophosphate, triclosan, cetyl pyridium chloride, zinc salts, pyrophosphate, calcium lactate, calcium lactate salts, 1-hydroxyethane-1, 2-diphosphonic acid, 1-phosphonopropane-1,2,3-tricarboxylic acid, azacycloalkane-2,2-diphosphonic acids, cyclic aminophosphonic acids and the like, and combinations thereof.

[0022] Typical mouthwash, mouth rinse, mouth spray, gum and lozenge compositions will comprise about 30% to about 80% water, about 2% to about 35% humectant comprising at least diglycerol, about 1% to about 10% active compounds, about 0.01% to about 0.50% of at least one sweetener, about 0.01% to about 0.50% of at least one thickening agent or binder which may be dispersed in about 2.5% to about 10% of a carrier, such as glycerol, polyethylene glycol (e.g. PEG-400) or combinations thereof, about 0.03% to about 3% of at least one surfactant and about 0.01% to about 1% of at least one flavoring agent. Optionally, the typical mouthwash, mouth rinse, mouth spray, gum or lozenge compositions can comprise about 0.01% to about 1.0% colorants, which includes dyes and pigments and about 0.01% to about 1.0% clouding agents. The compositions may further comprise about 0.01% to about 1.0% titanium dioxide (such as U.S.P. grade available from Whittaker, Clark & Daniels, South Plainfield, New Jersey, U.S.A.).

[0023] Any food grade and/or pharmaceutically acceptable sweetener may be used in the mouthwash, mouth rinse, mouth spray, gum or lozenge compositions, including saccharin, fructose, xylitol, saccharin salts, thaumatin, aspartame, D-tryptophan, dihydrochalcones, acesulfame and cyclamate salts, especially sodium cyclamate and sodium saccharin, and combinations thereof. Food grade and/or pharmaceutically acceptable coloring agents, or colorants, as would be understood to one skilled in the art, can be used in these compositions, including Food, Drug and Cosmetic (FD&C) colorants such as primary FD&C Blue No. 1, FD&C Blue No. 2, FD&C Green No. 3, FD&C Yellow No. 5, FD&C Yellow No. 6, FD&C Red No. 3, FD&C Red No. 33 and FD&C Red No. 40 and lakes FD&C Blue No. 1, FD&C Blue No. 2, FD&C Yellow No. 5, FD&C Yellow No. 6, FD&C Red No. 2, FD&C Red No. 3, FD&C Red No. 33, FD&C Red No. 40 and combinations thereof. Like colorants and dyes may also be used.

[0024] Any food grade or pharmaceutically acceptable thickening agent or binder may be used in the mouthwash, mouth rinse, mouth spray, gum or lozenge compositions. The thickening agent or binder may be dispersed in a carrier, such as glycerol, polyethylene glycol or combinations thereof (thickening agent/carrier dispersion). Thickening agents and binders are those selected from the group consisting of xanthan gum, polymeric polyester compounds, natural gums (e.g. gum karaya, gum arabic, gum tragacanth), carrageenan, hydroxymethyl cellulose, methyl cellulose, carboxymethylcellulose, arrowroot powder, starches, particularly corn starch and potato starch and the like, and combinations thereof. The thickening agent or binder may be used with or without a carrier, however, when a carrier is used, up to about 5% thickening agent or binder, preferably from about 0.1% to about 1.0%, is combined with about 95.0% to about 99.9% carrier, preferably about 99.0% to about 99.9%, based on the total weight of the thickening agent/carrier combination.

[0025] Clouding agents that may be used in the mouthwash, mouth rinse, mouth spray, gum or lozenge compositions include those selected from the group consisting of calcium citrate, esters of wood rosin, vegetable gum emulsion, caprylic/capric triglycerides, certain gums like guar gum or gum arabic and high-stability oils. Caprylic/capric triglyceride clouding agents are available from Stepan Company, Northfield, Illinois, U.S.A. under the trade name NEOBEE®.

[0026] In another embodiment of the invention, the oral care composition is in the form of a dentifrice, such as toothpaste or gels. Toothpaste and gels are generally understood to be paste-like or gel-like preparations that are applied directly to the teeth generally by brushing, and dentifrices may be a combination of pastes and gels, as well as combinations of gels or toothpaste with mouthwashes or mouth rinses.

[0027] Gums and lozenges may also be used as dentifrices provided that these include the active ingredients normally associated with dentifrice compositions. The gums and lozenges of the invention also comprise the humectant having at least diglycerol.

[0028] The dentifrice composition will generally comprise from about 5% to about 20% water, about 5% to about 75% humectant comprising at least diglycerol, about 0.25% to about 3.0% of at least one thickening agent or binder which may be dispersed in about 2.5% to about 10% of a carrier, such as glycerol, polyethylene glycol (e.g. PEG-400), or combinations thereof, about 0.01% to about 0.05% sweeteners, about 5% to about 40% abrasives and polishes, about 0.5% to about 3.0% surfactants, about 0.01% to about 10.0% active compounds which may include oral hygiene actives, antibacterial substances, desensitizing agents, antiplaque agents and combinations thereof, and about 0.25%

to about 3.0% flavoring agents. The dentrifice compositions may also comprise fillers and additives, such as about 0.05% to about 1.0% preservative and/or antimicrobial agents, about 0.50% to about 10.0% buffers, about 0.05% to about 5.0% wound healing and inflammation-inhibiting substances, about 0.01% to about 2.0% colorants, such as colors, dyes or particles for special effects, and from about 0.05% to about 10.0% whitening agents, such as hydrogen peroxide and pyrophosphates.

[0029] The thickening agent or binder for the dentrifice, may be selected from the group consisting of finely particulate gel silicas and nonionic hydrocolloids, such as carboxymethyl cellulose, sodium hydroxymethyl cellulose, hydroxyethyl cellulose, hydroxypropyl guar, hydroxyethyl starch, polyvinyl pyrrolidone, vegetable gums, such as tragacanth, agar agar, carrageenans, gum arabic, xanthan gum, guar gum, locust bean gum, carboxyvinyl polymers, fumed silica, silica clays and the like and combinations thereof. A preferred thickening agent is carrageenan available under the trade names GELCARIN® and VISCARIN® from FMC Biopolymers, Philadelphia, Pennsylvania, U.S.A. Other thickening agents or binders are polyvinyl pyrrolidone available from Noveon, Inc. Cleveland, Ohio, U.S.A. under the trademark CARBOPOL®, fumed silica under the trademark CAB-O-SIL® available from Cabot Corporation, Boston, Massachusetts, U.S.A. and silica clays available from Laporte Industries, Ltd., London, U.K. under the trademark LAPOINTE®. The thickening agent or binder may be used with or without a carrier, such as glycerol, polyethylene glycol (e.g. PEG-400), or combinations thereof, however, when a carrier is used, up to about 5% thickening agent or binder, preferably from about 0.1% to about 1.0%, is combined with about 95.0% to about 99.9% carrier, preferably about 99.0% to about 99.9%, based on the total weight of the thickening agent/carrier combination.

[0030] Any food grade and/or pharmaceutically acceptable sweetener maybe used in the toothpaste, gels or tooth powders including saccharin, fructose, xylitol, saccharin-salts, thaumatin, aspartame, D-tryptophan, dihydrochalcones, acesulfame and cyclamate salts, especially sodium cyclamate and sodium saccharin, and combinations thereof. The sweetener must be selected such that it does not promote tooth decay.

[0031] Any of the customary abrasives or polishes may be used, including those selected from the group consisting of chalk, calcium carbonate, dicalcium phosphate, insoluble sodium metaphosphate, aluminum silicates, calcium pyrophosphate, finely particulate synthetic resins, silicas, aluminum oxide, aluminum oxide trihydrate, hydroxyapatite, and the like, or combinations thereof. The abrasive or polishes may, preferably be, completely or predominantly finely particulate xerogel silica, hydrogel silica, precipitated silica, aluminum oxide trihydrate and finely particulate aluminum oxide or combinations thereof. Silicas available from J.H. Huber Corporation, Havre de Grace, Maryland, U.S.A. under the trade names ZEOFREE® and ZEODENT® may be used in the invention.

[0032] Surfactants useful in the toothpastes or gels, are those selected from the group consisting of anionic high-foam surfactants, such as linear sodium C₁₂₋₁₈ alkyl sulfates; sodium salts of C₁₂₋₁₆ linear alkyl polyglycol ether sulfates containing from 2 to 6 glycol ether groups in the molecule; alkyl-(C₁₂₋₁₆)-benzene sulfonates; linear alkane -(C₁₂₋₁₈)-sulfonates; sulfosuccinic acid mono-alkyl-(C₁₂₋₁₈)-esters; sulfated fatty acid monoglycerides; sulfated fatty acid alkanolamides; sulfoacetic acid alkyl-(C₁₂₋₁₈)-esters; and acyl sarcosides, acyl taurides and acyl isothionates all containing from 8 to 18 carbon atoms in the acyl moiety. Nonionic surfactants, such as ethoxylates of fatty acid mono- and diglycerides, fatty acid sorbitan esters and ethylene oxide-propylene oxide block polymers are also suitable. Particularly preferred surfactants are sodium lauryl sulfate and sacrosinate. Combinations of surfactants can be used.

[0033] Preservatives and antimicrobial agents that may be used in the toothpaste or gels include those selected from the group consisting of p-hydroxybenzoic acid, methyl, ethyl or propyl ester, sodium sorbate, sodium benzoate, bromochlorophene, phenyl salicylic acid esters, thymol, and the like, and combinations thereof. Suitable pH buffers include those selected from the group consisting of primary, secondary or tertiary alkali phosphates, citric acid, sodium citrate, and the like or combinations thereof. Wound healing and inflammation inhibiting substances include those selected from the group consisting of allantoin, urea, azulene, camomile active substances and acetyl salicylic acid derivatives, and the like, or combinations thereof.

[0034] Colorants, that is, colors, dyes, pigments and particulate substances, may be used in the toothpaste or gels. An example of a pigment is titanium dioxide (such as U.S.P. grade available from Whittaker, Clark & Daniels) to provide a bright white color. Food grade and/or pharmaceutically acceptable coloring agents, dyes, or colorants, as would be understood to one skilled in the art, can be used in these compositions, including FD&C colorants including primary, FD&C Blue No. 1, FD&C Blue No. 2, FD&C Green No. 3, FD&C Yellow No. 5, FD&C Yellow No. 6, FD&C Red No. 3, FD&C Red No. 33 and FD&C Red No. 40 and lakes FD&C Blue No. 1, FD&C Blue No. 2, FD&C Yellow No. 5, FD&C Yellow No. 6, FD&C Red No. 2, FD&C Red No. 3, FD&C Red No. 33, FD&C Red No. 40 and combinations thereof.

[0035] It has been discovered that incorporation of diglycerol in oral care compositions provides an enhanced long lasting smooth effect and longer flavor and cooling sensation, and that the oral care compositions comprising diglycerol maintain enhanced smoothness effect and the longer flavor and cooling sensation on the teeth and gums. While not wishing to be bound to any theory, the enhanced smoothness effect and longer flavor and cooling sensation may be the result of the size of the diglycerol molecule and its interaction with the flavoring and cooling agents after application. Diglycerol is a relatively large molecule compared to humectants traditionally used in oral care compositions, such as glycerol, and thus does not dissolve at as high of a rate as traditional humectants. Because of the size of the diglycerol

molecule, it will bind the flavoring agents which may also comprise cooling agents, on the teeth and gums after application and because the dissolution rate is slower, the flavoring agent is maintained on the surface of the teeth and gums thus enhancing the effects. Diglycerol also does not absorb moisture from the gums like other humectants, such as glycerol, which may also enhance the smoothness effects of the oral care compositions.

[0036] Diglycerol provides a further advantage when used in oral care compositions in the form of clear gels. Clear gels generally have a refractive index between about 1.44 and about 1.45. The refractive index of diglycerol is 1.49 which allows for clear gel formulations with more water than formulations comprising traditional oral care humectants, such as glycerol that has a refractive index of 1.48.

EXAMPLES

[0037] The invention is further described in the following non-limiting examples. In these examples, the oral care compositions may not comprise active components or other ingredients that are not essential to the long lasting smoothness and enhanced flavoring and cooling effects unexpectedly resulting from the incorporation of diglycerol in the compositions.

EXAMPLE 1 (Comparison of diglycerol vs. no diglycerols)

[0038] In this example, a peppermint flavored mouth rinse gel was prepared having the composition set forth in Table 1.

TABLE 1

INGREDIENT	WT %
Polyethylene Glycol	3.00
Carboxymethyl Cellulose	0.50
Carrageenan	0.30
Diglycerol	30.00
Saccharin	0.30
Licorice Extract	0.20
Silica	15.00
Pigments	1.01
Titanium Dioxide	0.10
Sorbitol	36.20
Flavoring	2.00
Surfactant	1.15
Water	QS 100.00

[0039] The mouth rinse gel was made by combining various separately prepared phases, as follows.

1. A first phase was prepared by dispersing carboxymethyl cellulose (CMC-12M31XP from Hercules Incorporated) and carrageenan (GELCARIN® DG from FMC Biopolymer) in polyethylene glycol (PLURACOL® E400 from BASF).

2. A second phase was prepared by combining 50 grams of water (10% of the total composition) and the diglycerol (from Solvay Interlox, Inc.), then dissolving saccharin and licorice extract (MAGNASWEET® 120 from Mafco Worldwide, Camden, New Jersey, U.S.A.) and heating to 60 °C. The first phase was then added to the second while at 60 °C and the phases were mixed for about 20 to about 30 minutes, and then this mixture was transferred to a model LDM 1 quart double planetary mixer available from Charles Ross & Son Co., Hauppauge, New York, U.S.A. (referred to in this Specification as the "Ross Mixer").

3. A third phase was prepared by combining 50 grams (10% of the total composition) of ZEOFREE® 153 and 25 grams (5% of the total composition) of ZEODENT® 113 silica (available from J.M. Huber Corporation), 5 grams (1% of the total composition) of TIMIRON® MP-49 pigment (from EM Industries Inc., Hawthorne, New York, U.S.A.), 0.01 grams (0.05 % of the total composition) of Mica Black pigment (from EM Industries Inc.) and titanium dioxide (U.S.P. grade from Whittaker, Clark & Daniels). This combination was then added with mixing over a 15 minute period in the Ross Mixer. Once this was added to the Ross Mixer, mixing continued for an additional 15 minutes at a vacuum of 30 inches Hg.

4. A fourth phase was made by dispersing the silica thickener (CAB-O-SIL® M5 available from Cabot Corporation)

EP 1 312 354 A1

in sorbitol, and adding this dispersion to the Ross Mixer, at a pressure of 15 inches Hg, over a period of 15 minutes with mixing. Once the silica thickener and sorbitol dispersion were completely added to the Ross Mixer, mixing of the contents was continued for an additional 15 minutes at a vacuum of 30 inches Hg.

5. The flavoring (peppermint was used in this example) was then added to the Ross Mixer and mixing continued for an additional 10 minutes at a vacuum of 30 inches Hg.

6. A fifth phase was prepared by dissolving the surfactant (sodium lauryl sulfate, STEPANOL®WA100, from the Stepan Company) in 25 grams of water (5% of the total composition). The Ross Mixer was stopped and pressure released and the fifth phase was added to the Ross Mixer. The pressure in the Ross Mixer was then raised to 30 inches Hg and the contents were mixed for 15 minutes after which the pressure was released and the resulting mouth rinse gel was transferred to storage containers.

[0040] The mouthrinse gel was tested by an expert panel trained in sensory perception. Each panelist applied the mouthrinse gel by placing a quantity of gel into the mouth, moving the gel past the teeth and gums and expectorating. The panelists were then asked to record the cooling sensation every 30 seconds for a total of 17½ minutes based on the following scale:

- 0 - 2 : very low perception of cooling
- 2 - 4: medium perception of cooling
- 4 - 6 : high perception of cooling.

A comparative formulation not containing diglycerol was also evaluated on the same scale. The results are set forth in Fig. 1. As can be seen from the data of Fig. 1, the mouthrinse gel containing diglycerol exhibited higher perception of cooling throughout the duration of the test as compared with the mouthrinse gel which does not contain diglycerols. In addition, the length of time for cooling perception was unexpectedly 56.5% longer for the diglycerol containing toothpaste gel compared to the toothpaste gel without diglycerol (i.e. 17 minutes vs. 10½ minutes).

EXAMPLES 2A and 2B (Comparison of diglycerol vs. glycerol)

[0041] In this example, a gel toothpaste formulation was made except that diglycerol (Example 2A) was substituted for glycerol (Example 2B) as a humectant in the composition. The gel toothpaste formulation prepared for this example had the composition set forth in Table 2.

Table 2

Ingredients	Example 2A (% wt.)	Example 2B (% wt.)
Polyethylene glycol 400 (PEG-400)	3.00	3.00
Sodium Carboxymethylcellulose	1.20	1.20
Carrageenan	0.30	0.30
Diglycerol	35.99	----
Glycerol	----	35.99
Sodium saccharin	0.30	0.30
Magnasweet 120	0.50	0.50
Hydrated silica	15.00	15.00
Sorbitol 70%	25.00	25.00
Fumed Silica	0.25	0.25
Flavoring	1.20	1.20
Sodium Lauryl Sulfate	1.15	1.15
Titanium Dioxide	0.10	0.10
Deionized Water	16.01	16.01
Total	100.00	100.00

[0042] The gel toothpaste formulation was tested by an expert panel trained in sensory perception. Each panelist

applied the gel toothpaste by placing a quantity of gel into the mouth via a toothbrush, moving the gel past the teeth and gums and expectorating. The panelists were then asked to record the cooling sensation every 30 seconds for a total of 17½ minutes based on the following scale:

- 0 - 2 : very low perception of cooling
- 2 - 4 : medium perception of cooling
- 4 - 6 : high perception of cooling.

The results are set forth in Figure 2. As can be seen from Figure 2, the diglycerol containing toothpaste gel unexpectedly exhibited higher perception of cooling throughout the duration of the test as compared with the glycerol containing toothpaste gel. In addition, the length of time for cooling perception was unexpectedly 47.8% longer for the diglycerol containing toothpaste gel compared to the glycerol containing toothpaste gel (i.e. 17 minutes vs. 11½ minutes).

EXAMPLE 2C (Comparison of diglycerol vs. glycerol)

[0043] A dentifrice gel formulation was made except that diglycerol was substituted for glycerol as a humectant in the composition. The dentifrice gel formulation prepared for this example had the composition set forth in Table 2C.

TABLE 2C

INGREDIENT	WT %
Polyethylene Glycol	3.00
Carboxymethyl Cellulose	1.20
Carrageenan	0.30
Diglycerol	37.60
Sodium Benzoate	0.20
Sweetener	0.20
Colorant	0.10
Silica	10.00
Sorbitol	30.00
Silica Thickener	0.25
Flavoring	1.00
Surfactant	1.15
Water	QS100.

[0044] The dentifrice gel was made by combining various separately prepared phases, as follows.

1. A first phase was prepared by dispersing carboxymethyl cellulose (CMC-12M31XP available from Hercules Incorporated, Wilmington, Delaware, U.S.A.) and carrageenan (GELCARIN® DG from FMC Biopolymer) in polyethylene glycol (PLURACOL® E400, from BASF, Mt. Olive, New Jersey, U.S.A.)
2. A second phase was prepared by combining 50 grams of water (10% of the total composition) and diglycerol (from Solvay Interlox, Inc.), then dissolving saccharin and sodium benzoate (from Mallinckrodt Baker, Inc., Phillipsburg, New Jersey, U.S.A.), then adding colorant (FD&C Blue No. 1 dye) and heating to 60 °C. The first phase was then added to the second while at 60 °C and the phases were mixed for about 20 to about 30 minutes, and then this mixture was transferred to the Ross Mixer.
3. A third phase was prepared by combining 25 grams (5% of the total composition) of ZEOFREE® 153 and 25 grams (5% of the total composition) of ZEODENT® 113 silica (from J.M. Huber Corporation). The silica was then added with mixing over a 15 minute period to the Ross Mixer. Once the silica was added to the Ross Mixer, mixing continued for an additional 15 minutes at a vacuum of 30 inches Hg.
4. A fourth phase was made by dispersing silica thickener (CAB-O-SIL® M5 from Cabot Corporation) in sorbitol, and adding this dispersion to the Ross Mixer, at a pressure of 15 inches Hg, over a period of 15 minutes with mixing. Once the silica thickener and sorbitol dispersion were completely added to the Ross Mixer, mixing of the contents was continued for an additional 15 minutes at a vacuum of 30 inches Hg.
5. The flavoring was then added to the Ross Mixer and mixing continued for an additional 10 minutes at a vacuum of 30 inches Hg.
6. A fifth phase was prepared by dissolving surfactant (sodium lauryl sulfate, STEPANOL®WA100, from the Stepan

Company) in 25 grams of water (5% of the total composition). The Ross Mixer was stopped and pressure released and the fifth phase was added to the Ross Mixer. The pressure in the Ross Mixer was then raised to 30 inches Hg and the contents were mixed for 15 minutes after which the pressure was released and the resulting dentifrice gel was transferred to storage containers.

[0045] The dentifrice gel was tested for flavoring and cooling effects by a panel of experts trained in sensory perception. Each panelist applied the dentifrice gel to the teeth and gums with a toothbrush and rinsed. A prolonged smoothness and enhanced flavoring effect on the teeth and gums was experienced.

EXAMPLES 3A and 3B (Comparison of diglycerol vs. glycerol)

[0046] Peppermint flavored mouthwash formulations were prepared having the formulas set forth in Table 3. The mouthwash formulation of example 3A is prepared in accordance with the invention having humectant diglycerol. Example 3B is a comparative example having mouthwash prepared with glycerol as the humectant.

TABLE 3

INGREDIENTS	WT %	
	Example 3A	Example 3B (Comparative)
Glycerol (Carrier)	10.00	10.00
Xanthan Gum	0.12	0.12
Water	69.08	69.08
Diglycerol	20.00	-----
Glycerol	-----	20.00
Saccharin	0.10	0.10
Titanium Dioxide	0.10	0.10
Surfactant	0.45	0.45
Flavoring	0.15	0.15
Total	100.25	100.25

[0047] The mouthwash formulations were prepared by making first phases by combining water and humectant and then dissolving the saccharin. The humectant used for example 3A, which was made in accordance with the invention, was diglycerol (from Solvay Interlox, Inc.) and glycerol was used as the humectant for the comparative example (Example 3B). Next, second phases were prepared by dispersing the thickening agent (xanthan gum) in carrier (glycerol), and then the second phases were added to each first phase. Titanium dioxide (U.S.P. grade from Whittaker, Clark & Daniels) was then added to each of the combined first and second phases and mixed for 5 minutes at ambient temperature. Flavoring (peppermint was used for this example) was added to surfactant (CREMOPHOR® RH-40 from BASF) to obtain third phases. The combined titanium dioxide and first and second phases were added to the third phases to obtain the compositions of example 3A and example 3B.

[0048] The mouthwash formulation was tested by an expert panel trained in sensory perception. These samples were separately applied to the teeth and gums of each expert panelist by placing a quantity in the mouth, moving the mouth rinse past the teeth and gums a plurality of times and expectorating. Water was used to rinse the mouth between application of examples 3A and 3B. The panelists were then asked to record the cooling sensation every 30 seconds for a total of 17½ minutes based on the following scale:

- 0 - 2 : very low perception of cooling
- 2 - 4 : medium perception of cooling
- 4 - 6 : high perception of cooling.

The results are set forth in Figure 3. As can be seen from Figure 3, the mouthwash formulation having diglycerol humectant unexpectedly exhibited higher perception of cooling throughout the duration of the test as compared with the mouthwash formulation having glycerol humectant. In addition, the length of time for cooling perception was unexpectedly 27.8% longer for the diglycerol containing mouthwash compared to the glycerol containing mouthwash (i. e. 11½ minutes vs. 9 minutes).

EXAMPLES 4A and 4B (Comparison of diglycerol vs. sorbitol)

[0049] Mouth rinse formulations were prepared having the formulas set forth in Table 4. The mouth rinse formulation of example 4A is prepared in accordance with the invention having humectant diglycerol. Example 4B is a comparative example having mouth rinse prepared with sorbitol as the humectant.

TABLE 4

INGREDIENTS	WT %	
	Example 4A	Example 4B (Comparative)
Glycerol (Carrier)	10.00	10.00
Xanthan Gum	0.12	0.12
Water	69.08	69.08
Diglycerol	20.00	-----
Sorbitol	-----	20.00
Saccharin	0.10	0.10
Titanium Dioxide	0.10	0.10
Surfactant	0.45	0.45
Flavoring	0.15	0.15
Total	100.25	100.25

[0050] The mouth rinse formulations were prepared by making first phases by combining water and humectant and then dissolving the saccharin. The humectant used for example 4A, which was made in accordance with the invention, was diglycerol (from Solvay Interlox, Inc.) and sorbitol was used as the humectant for the comparative example (Example 4B). Next, second phases were prepared by dispersing the thickening agent (xanthan gum) in carrier (glycerol), and then the second phases were added to each first phase. Titanium dioxide (U.S.P. grade from Whittaker, Clark & Daniels) was then added to each of the combined first and second phases and mixed for 5 minutes at ambient temperature. Flavoring was added to surfactant (CREMOPHOR® RH-40 from BASF) to obtain third phases. The combined titanium dioxide and first and second phases were added to the third phases to obtain the compositions of example 4A and example 4B.

[0051] Examples 4A and 4B were evaluated by an expert panel of 10 individuals. These samples were separately applied to the teeth and gums of each expert panelist by placing a quantity in the mouth, moving the mouth rinse past the teeth and gums a plurality of times and expectorating. Water was used to rinse the mouth between application of examples 4A and 4B. Each panelist was asked to report the total time that a cooling effect was experienced in the mouth for each sample. The average time for cooling effect experienced by the panelists was about 30 minutes for Sample 4A and about 10 minutes for sample 4B.

EXAMPLES 5A, 5B and 5C (Comparison of diglycerol or diglycerol/sorbitol vs. sorbitol)

[0052] Mouth rinse formulations were prepared having the formulas set forth in Table 5. The mouth rinse formulation of Example 5A is prepared in accordance with the invention having diglycerol as the humectant, and Example 5B is prepared in accordance with the invention with the humectant comprising both diglycerol and sorbitol. Example 5C is a comparative example having sorbitol humectant and no diglycerol in the composition.

TABLE 5

INGREDIENTS	WT %		
	Example 5A	Example 5B	Example 5C (Comparative)
Glycerol (Carrier)	10.00	10.00	10.00
Xanthan Gum	0.12	0.12	0.12
Water	69.08	69.08	69.08
Diglycerol	20.00	10.00	-----
Sorbitol	-----	10.00	20.00

TABLE 5 (continued)

INGREDIENTS	WT %		
	Example 5A	Example 5B	Example 5C (Comparative)
Saccharin	0.10	0.10	0.10
Titanium Dioxide	0.10	0.10	0.10
Surfactant	0.45	0.45	0.45
Flavoring	0.15	0.15	0.15
Total	100.00	100.00	100.00

[0053] The mouth rinse formulations were prepared by making first phases by combining water and the respective humectant for each sample then dissolving the saccharin. Diglycerol (from Solvay Interlox, Inc.) was used for example 5A, a combination of diglycerol (from Solvay Interlox, Inc.) and sorbitol was used for example 5B and sorbitol was used for example 5C. Next, second phases were prepared by dispersing the thickening agent (xanthan gum) in carrier (glycerol), and then the second phases were added to each first phase. Then, titanium dioxide (U.S.P. grade from Whittaker, Clark & Daniels) was added to the combined first and second phases and mixed for 5 minutes at ambient temperature. Next, flavoring was added to the surfactant (CREMOPHOR® RH-40 from BASF) to obtain third phases. The combined titanium dioxide, first phases and second phases were added to the third phases to obtain the compositions of example 5A, 5B and 5C.

[0054] Examples 5A, 5B and 5C were evaluated by an expert panel of 10 panelists. The panelists applied each sample to the teeth and gums by placing a quantity in the mouth, moving the mouth rinse past the teeth and gums a plurality of times and expectorating. Water was used to rinse the mouth between the application of each sample. Each panelist was asked to report the total time that a cooling effect was experienced in the mouth for each sample. The average time for cooling effect experienced by the panelists was about 30 minutes for example 5A, about 20 minutes for example 5B and about 5 minutes for example 5C.

EXAMPLE 6

[0055] In this example, an opacified gel was prepared having the composition set forth in Table 6.

TABLE 6

INGREDIENT	WT %
Polyethylene Glycol	3.00
Carboxymethyl Cellulose	1.20
Carrageenan	0.30
Diglycerol	37.60
Silica Thickener	0.25
Sodium Benzoate	0.20
Saccharin	0.20
Sodium Fluoride	0.20
Silica	10.00
Sorbitol	29.35
Titanium Dioxide	0.25
Flavoring	1.00
Surfactant	1.15
Water	QS 100.

[0056] The opacified gel was made by combining various separately prepared phases, as follows.

1. A first phase was prepared by dispersing carboxymethyl cellulose (CMC-12M31XP from Hercules Incorporated) and carrageenan (GELCARIN® DG from FMC Biopolymer) in the polyethylene glycol (PLURACOL® E400 from BASF).
2. A second phase was prepared by combining 50 grams of water (10% of the total composition) and diglycerol

EP 1 312 354 A1

(from Solvay Interlox, Inc.), then dissolving saccharin and sodium benzoate (from Mallinckrodt Baker), then adding sodium fluoride and heating to 60 °C. The first phase was then added to the second phase while at 60 °C and the phases were mixed for about 20 to about 30 minutes, and then this mixture was transferred to the Ross Mixer.

3. A third phase was prepared by combining 25 grams (5% of the total composition) of ZEOFREE® 153 and 25 grams (5% of the total composition) of ZEODENT® 113 silica (from J.M. Huber Corporation). The silica was then added with mixing over a 15 minute period to the Ross Mixer. Once the silica was added to the Ross Mixer, mixing continued for an additional 15 minutes at a vacuum of 30 inches Hg.

4. A fourth phase was made by dispersing silica thickener (CAB-O-SIL® M5 from Cabot Corporation) in sorbitol, and adding this dispersion to the Ross Mixer, at a pressure of 15 inches Hg, over a period of 15 minutes with mixing. Once the silica thickener and sorbitol dispersion were completely added to the Ross Mixer, mixing of the contents was continued for an additional 15 minutes at a vacuum of 30 inches Hg.

5. The flavoring was then added to the Ross Mixer and mixing continued for an additional 10 minutes at a vacuum of 30 inches Hg.

6. A fifth phase was prepared by dissolving surfactant (sodium lauryl sulfate, STEPANOL® WA100, from the Stepan Company) in 25 grams of water (5% of the total composition). The Ross Mixer was stopped and pressure released and the fifth phase was added to the Ross Mixer. The pressure in the Ross Mixer was then raised to 30 inches Hg and the contents were mixed for 15 minutes after which the pressure was released and the resulting opacified gel was transferred to storage containers.

[0057] The gel was tested by an expert panel by applying to the teeth and gums using a toothbrush as described in Example 1. A prolonged smoothness and enhanced cooling and flavoring effect on the teeth and gums were experienced by the panel.

EXAMPLE 7

[0058] In this example, a flavored mouth rinse was prepared having the composition set forth in Table 7.

TABLE 7

INGREDIENTS	WT %
Glycerol (Carrier)	5.00
Xanthan Gum	0.12
Water	63.52
Diglycerol	15.60
Saccharin	0.10
Colorant	0.06
Flavoring	0.15
Surfactant	0.45
Alcohol	15.00
Total	100.58

[0059] The mouth rinse was prepared by making a first phase by combining water and diglycerol (from Solvay Interlox, Inc.) and dissolving saccharin and colorant (FD&C Blue No. 1 dye). Next, a second phase was made by dispersing the thickening agent (xanthan gum) in carrier (glycerol) and then the second phase was added to the first phase. Next a third phase was prepared by combining the flavoring agent, surfactant (ethoxylated hydrogenated castor oil, CREMOPHOR® RH-40 available from BASF, Mount Olive, New Jersey, U.S.A.), and alcohol. The combined first and second phases were added to the third phase and then all of the phases were mixed together at ambient temperature for 5 minutes to obtain the mouth rinse.

[0060] The mouth rinse was analyzed by an expert panel and applied to the teeth and gums by placing a quantity in the mouth, moving the mouth rinse past the teeth and gums a plurality of times and expectorating. The mouth rinse provided long lasting smoothness, and enhanced cooling and flavoring effects on the teeth and gums.

EXAMPLE 8

[0061] A milky mouthwash, that is a mouth wash having an opaque and cloudy appearance, was made according to the invention by first making a water phase by combining 42.24 grams of diglycerol (from Solvay Interlox, Inc.) and 0.30 grams of saccharin with 225.00 grams of water in a mixer and mixing for about 10 minutes at ambient temperature,

EP 1 312 354 A1

then adding a thickening agent comprising 0.36 grams of xanthan gum dispersed in 15 grams of carrier (glycerol) with continued mixing for about 5 minutes at ambient temperature then adding 0.30 grams of titanium dioxide (U.S.P. grade from Whittaker, Clark & Daniels) with continued mixing for about 10 minutes at ambient temperature. Separately, an oil phase was made by combining 15 grams of glycerol, 1.35 grams of surfactant (CREMOPHOR® RH-40 from BASF) and 0.45 grams of flavoring in a mixer with mixing for about 10 minutes at ambient temperature. The water phase was then combined with the oil phase in the mixer and mixing continued for about 10 minutes at ambient temperature to obtain the mouthwash composition comprising diglycerol having a cloudy and milky appearance. A long lasting cooling effect was experienced on the teeth and gums.

TABLE 8

Ingredients	Weight %
Diglycerol	14.08
Saccharin	0.10
Water	75.00
Xanthan gum	0.12
Glycerol (Carrier)	10.00
Titanium dioxide	0.10
Cremophor®RH-40	0.45
Flavorant	0.15
Total	100.00

EXAMPLE 9

[0062] A tinted milky mouthwash was made according to the invention by first making a water phase by combining 42.24 grams of diglycerol, 0.30 grams of saccharin and 0.06 grams of colorant (FD&C Red No. 33 dye) with 225.54 grams of water in a mixer and mixing for about 10 minutes at ambient temperature, then adding a thickening agent comprising 0.36 grams of xanthan gum dispersed in 15 grams of carrier (glycerol) with continued mixing for about 5 minutes at ambient temperature then adding 0.30 grams of titanium dioxide (U.S.P. grade from Whittaker, Clark & Daniels) with continued mixing for about 10 minutes at ambient temperature. Separately, an oil phase was made by combining 15 grams of glycerol, 0.90 grams of surfactant (CREMOPHOR® RH-40 from BASF) and 0.30 grams of flavoring in a mixer with mixing for about 10 minutes at ambient temperature. The water phase was then combined with the oil phase in the mixer and mixing continued for about 10 minutes at ambient temperature to obtain the mouthwash composition comprising diglycerol having a red-tinted cloudy and milky appearance. A long lasting cooling effect was experienced on the teeth and gums.

TABLE 9

Ingredient	Weight %
Diglycerol	14.08
Saccharin	0.10
FD&C Red No. 33 dye	0.02
Water	75.18
Xanthan gum	0.12
Glycerol (Carrier)	10.00
Titanium dioxide	0.10
Cremophor®RH-40	0.30
Flavorant	0.10
Total	100.00

Claims

1. An oral care composition comprising:
 - (a) about 5% to about 80% by weight of water;
 - (b) about 2% to about 75% by weight of humectant comprising at least diglycerol;
 - (c) about 0.05% to about 20% by weight of flavoring agents; and
 - (d) about 0.05% to about 10%, by weight of active compounds.
2. The composition of Claim 1 further comprising other ingredients selected from the group consisting of emulsifier, alcohol, sweeteners, thickening agents, surfactants, suspending agents, astringent and toning drug extracts, flavor correctants, abrasives or polishes, deodorizing agents, preservatives, flavoring buffers, whitening agents, wound-healing and inflammation inhibiting substances, colorants, dyes, pigments, abrasives, polishes, antimicrobial agents, pH buffers and combinations thereof.
3. The composition of Claim 1 wherein the humectant further comprises at least one polyol.
4. The composition of Claim 3 wherein the at least one polyol is selected from the group consisting of glycerol, propylene glycol, propylene glycol glycerol, polyethylene glycol, isomalt, xylitol, maltitol, sorbitol, mannitol and combinations thereof.
5. The composition of Claim 1 wherein the flavoring agents comprise compounds selected from the group consisting of oil of peppermint, oil of wintergreen, oil of spearmint, clove bud oil, parsley oil, eucalyptus oil, menthol, menthane, anethole, methyl salicylate, eucalyptol, cassia, 1-methyl acetate, sage, eugenol, oxanone, alpha-irisone, marjoram, lemon, orange, propenyl guaethol acetyl, cinnamon, vanilla, thymol, linalool, cinnamaldehyde glycerol acetal, N-substituted p-menthane-3- carboxamides, 3, 1-methoxy propane 1,2-diol and combinations thereof.
6. The composition of Claim 1 wherein the active compounds are selected from the group consisting of chlorine dioxide, fluoride, alcohols, triclosan, domiphen bromide, cetyl pyridinium chlorine, calcium lactate, calcium lactate salts, sodium fluoride, stannous fluoride, sodium monofluorophosphate, cetyl pyridium chloride, zinc salts, pyrophosphate, 1-hydroxyethane-1, 2-diphosphonic acid, 1-phosphonopropane-1,2,3-tricarboxylic acid, azacycloalkane-2,2-diphosphonic acids, cyclic aminophosphonic acids and combinations thereof.
7. The composition of Claim 1 in the form of toothpaste, gel, mouthwash, mouth rinse, gum, mouth spray, lozenge or combinations thereof.
8. Mouthwash, mouth rinse, mouth spray, gum or lozenge compositions comprising:
 - (a) about 30% to about 80% by weight of water;
 - (b) about 2% to about 35% by weight of humectant comprising at least diglycerol;
 - (c) about 1 % to about 10% by weight of active compounds;
 - (d) about 0.01 % to about 0.50% by weight of at least one sweetener;
 - (e) about 0.01 to about 0.50% by weight of at least one thickening agent;
 - (f) about 0.1% to about 3% by weight of at least one surfactant; and
 - (g) about 0.01% to about 1% by weight of at least one flavoring agent.
9. The composition of Claim 8 further comprising about 0.01% to about 1.0% by weight of colorants, about 0.01% to about 1.0% by weight of clouding agents or about 0.01% to about 1.0% by weight of titanium dioxide.
10. The compositions of Claim 8 wherein the thickening agent is selected from the group consisting of xanthan gum, polymeric polyester compounds, natural gums, carrageenan, hydroxymethyl cellulose, methyl cellulose, carboxymethylcellulose, arrowroot powder, starches and combinations thereof.
11. The compositions of Claim 10 wherein the thickening agent is dispersed in about 2.5% to about 10% by weight of a carrier.
12. The compositions of Claim 11 wherein the carrier is glycerol, polyethylene glycol or combinations thereof.

13. The compositions of Claim 8 wherein the active compounds are selected from the group consisting of chlorine dioxide, fluoride, alcohols, triclosan, domiphen bromide, cetyl pyridinium chloride, calcium lactate, calcium lactate salts and combinations thereof.
14. The compositions of Claim 8 wherein the sweeteners are selected from the group consisting of saccharin, fructose, xylitol, saccharin salts, thaumatin, aspartame, D-tryptophan, dihydrochalcones, acesulfame, cyclamate salts, and combinations thereof.
15. The compositions of Claim 14 wherein the cyclamate salts are sodium cyclamate or sodium saccharin.
16. The compositions of Claim 9 wherein the clouding agents are selected from the group consisting of calcium citrate, esters of wood rosin, vegetable gum emulsion, caprylic/capric triglycerides, guar gum, gum arabic and high-stability oils.
17. Dentrifice compositions comprising:
 - (a) about 5% to about 20% by weight of water;
 - (b) about 5% to about 75% by weight of humectant comprising at least diglycerols;
 - (c) about 0.25% to about 3.0% by weight of at least one thickening agent;
 - (d) about 0.01 % to about 0.50% by weight of sweeteners;
 - (e) about 5% to about 40% by weight of abrasives and polishes;
 - (f) about 0.5% to about 3.0% by weight of surfactants;
 - (g) about 0.01% to about 10% by weight of active compounds; and
 - (h) about 0.25% to about 3.0% by weight of flavoring agents.
18. The dentrifice compositions of Claim 17 further comprising about 0.05% to about 1.0% by weight of preservative and/or antimicrobial agents, about 0.5% to about 10% by weight of buffers, about 0.05% to about 5.0% by weight of wound healing and inflammation-inhibiting substances, about 0.01% to about 2.0% by weight of colorants or about 0.5% to about 3.0% by weight of whitening agents.
19. The dentrifice compositions of Claim 17 wherein the thickening agents are selected from the group consisting of carboxymethyl cellulose, sodium hydroxymethyl cellulose, hydroxyethyl cellulose, hydroxypropyl guar, hydroxyethyl starch, polyvinyl pyrrolidone, tragacanth, agar, carrageenan, gum arabic, xanthan gum, guar gum, locust bean gum, carboxyvinyl polymers, fumed silica, silica clays and combinations thereof.
20. The dentrifice compositions of Claim 19 wherein the thickening agent is dispersed in about 2.5% to about 10% of a carrier.
21. The dentrifice compositions of Claim 19 wherein the thickening agent is dispersed in about 2.5% to about 10% by weight of a carrier.
22. The dentrifice compositions of Claim 20 wherein the carrier is glycerol, polyethylene glycol or combinations thereof.
23. The dentrifice compositions of Claim 18 wherein the sweetener is selected from the group consisting of saccharin, fructose, xylitol, saccharin salts, thaumatin, aspartame, D-tryptophan, dihydrochalcones, acesulfame, cyclamate salts and combinations thereof.
24. The dentrifice compositions of Claim 24 wherein the cyclamate salts are sodium cyclamate or sodium saccharin.
25. The dentrifice compositions of Claim 17 wherein the surfactant is selected from the group consisting of sodium lauryl sulfate, sacrosinate, linear sodium C₁₂₋₁₈ alkyl sulfates, sodium salts of C₁₂₋₁₈ linear alkyl polyglycol ether sulfates containing from 2 to 6 glycol ether groups in the molecule, alkyl-(C₁₂₋₁₈)-benzene sulfonates, linear alkane -(C₁₂₋₁₈)-sulfonates, sulfosuccinic acid mono-alkyl-(C₁₂₋₁₈)-esters, sulfated fatty acid monoglycerides, sulfated fatty acid alkanolamides, sulfoacetic acid alkyl-(C₁₂₋₁₈)-esters and acyl sarcosides, acyl taurides and acyl isothionates all containing from 8 to 18 carbon atoms in the acyl moiety, ethoxylates of fatty acid mono- and diglycerides, fatty acid sorbitan esters, ethylene oxidepropylene oxide block polymers and combinations thereof.
26. The dentrifice compositions of Claim 17 wherein the abrasives or polishes are selected from the group consisting

of chalk, calcium carbonate, dicalcium phosphate, aluminum silicates, calcium pyrophosphate, finely particulate synthetic resins, silicas, aluminum oxide, aluminum oxide trihydrate, hydroxyapatite and combinations thereof.

27. The dentifrice compositions of Claim 17 wherein the abrasives or polishes are selected from the group consisting of finely insoluble sodium metaphosphate particulate, xerogel silica, hydrogel silica, precipitated silica, aluminum oxide trihydrate and finely particulate aluminum oxide and combinations thereof.
28. The dentifrice compositions of Claim 18 wherein the preservatives and antimicrobial agents are selected from the group consisting of p-hydroxybenzoic acid, methyl ester, ethyl ester, propyl ester, sodium sorbate, sodium benzoate, bromochlorophene, phenyl salicylic acid esters, thymol, and combinations thereof.
29. The dentifrice compositions of Claim 18 wherein the pH buffers are selected from the group consisting of primary, secondary or tertiary alkali phosphates, citric acid, sodium citrate and combinations thereof.
30. The dentifrice compositions of Claim 18 wherein the wound healing and inflammation inhibiting substances are selected from the group consisting of allantoin, urea, azulene, camomile active substances, acetyl salicylic acid derivatives and combinations thereof.
31. The dentifrice compositions of Claim 18 in the form of toothpaste, gels, gums, lozenges or combinations thereof.

FIG. 1

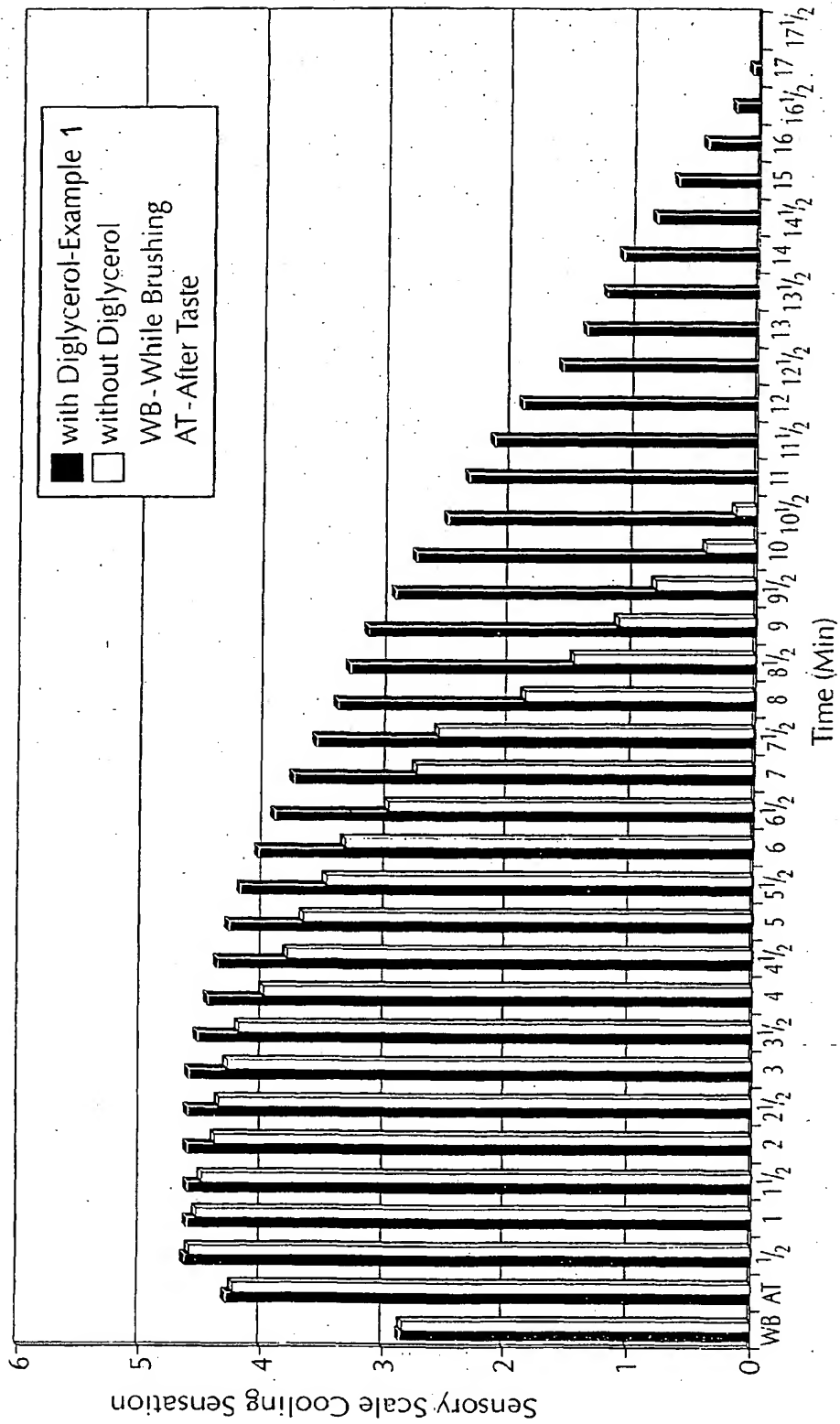


FIG. 2

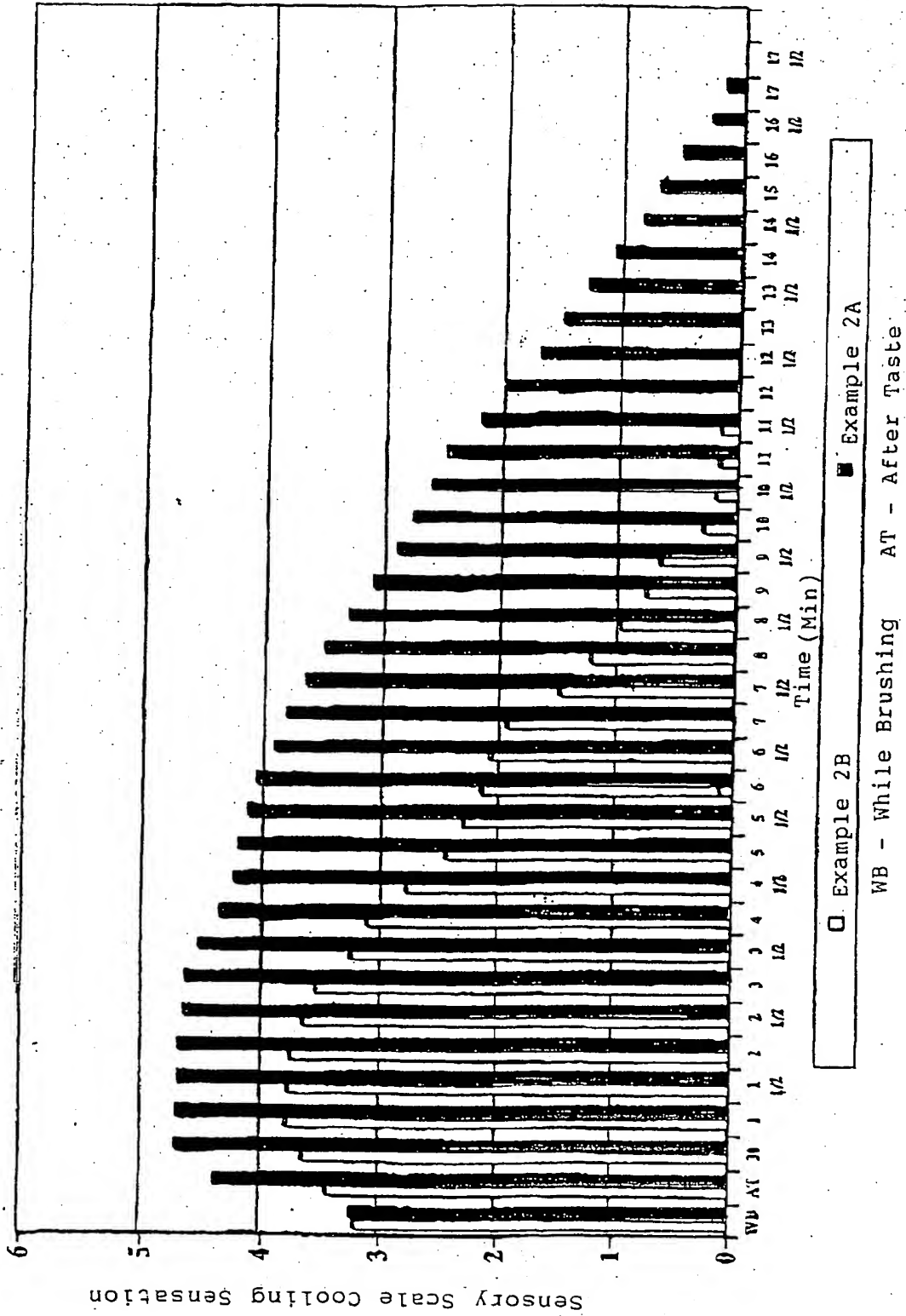
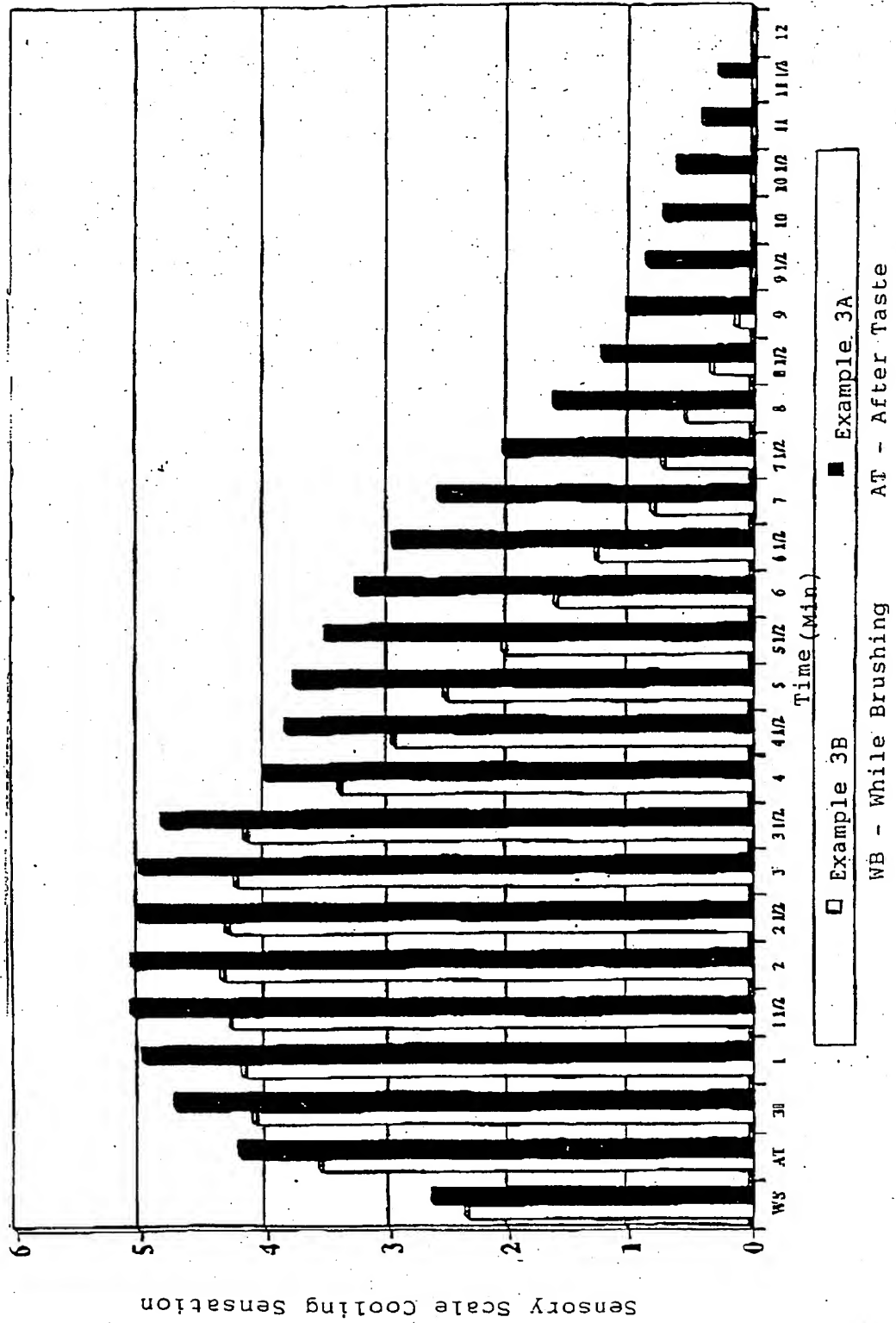


FIG. 3





European Patent
Office

EUROPEAN SEARCH REPORT

Application Number
EP 02 09 0372

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
A	WO 96 28133 A (PROCTER & GAMBLE) 19 September 1996 (1996-09-19) * page 10, paragraph 2 - paragraph 6; examples * * page 7, paragraph 3; claims; examples *	1-31	A61K7/16
A	DE 196 24 870 A (HENKEL KGAA) 2 January 1998 (1998-01-02) * page 2, line 26 - line 29; claims *	1-31	
A	DE 100 15 662 A (HENKEL KGAA) 4 October 2001 (2001-10-04) * page 3, line 29 - line 35; claims *	1-31	
			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
			A61K A61Q
The present search report has been drawn up for all claims			
Place of search BERLIN		Date of completion of the search 19 February 2003	Examiner Boeker, R
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

EPO FORM 1503 03/82 (P/C01)

ANNEX TO THE EUROPEAN SEARCH REPORT ON EUROPEAN PATENT APPLICATION NO.

EP 02 09 0372

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

19-02-2003

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO 9628133 A	19-09-1996	AU 4928596 A	02-10-1996
		CA 2214108 A1	19-09-1996
		EP 0814751 A1	07-01-1998
		JP 11502195 T	23-02-1999
		WO 9628133 A1	19-09-1996
DE 19624870 A	02-01-1998	DE 19624870 A1	02-01-1998
		AT 210952 T	15-01-2002
		AU 3257497 A	14-01-1998
		DE 59705900 D1	31-01-2002
		WO 9749374 A1	31-12-1997
		EP 0910327 A1	28-04-1999
		ES 2170398 T3	01-08-2002
		NO 985963 A	18-12-1998
		PT 910327 T	28-06-2002
DE 10015662 A	04-10-2001	DE 10015662 A1	04-10-2001
		AU 6211501 A	08-10-2001
		WO 0172274 A2	04-10-2001
		EP 1267815 A2	02-01-2003

EPC FORM P0459

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☐ **BLACK BORDERS**
- ☐ **IMAGE CUT OFF AT TOP, BOTTOM OR SIDES**
- ☐ **FADED TEXT OR DRAWING**
- ☐ **BLURRED OR ILLEGIBLE TEXT OR DRAWING**
- ☐ **SKEWED/SLANTED IMAGES**
- ☐ **COLOR OR BLACK AND WHITE PHOTOGRAPHS**
- ☐ **GRAY SCALE DOCUMENTS**
- ☐ **LINES OR MARKS ON ORIGINAL DOCUMENT**
- ☐ **REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY**
- ☐ **OTHER:** _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.